

Date: Tuesday, 29/07/2008 1:54:34 PM User: Melanie Fauteux

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: OUTER TUBE

5ob Number: 40779

Part Number: PB6743001229

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: 1- bend end cap to fit on tube



2-Weld end cap as per dwg PB67-43001

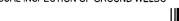
3- grind weld flush

7.0

QC10

VISUAL INSPECTION OF GROUND WELDS







Comment: VISUAL INSPECTION OF GROUND WELDS

INSPECT WORK TO CURRENT STEP



8.0





Comment: INSPECT WORK TO CURRENT STEP

9.0



PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock Location:

10.0 QC21

FINAL INSPECTION/W/O RELEASE





Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Dart Aerospace Ltd. Tuesday, 29/07/2008 1:54:34 PM Date: User: Melanie Fauteux **Process Sheet** Customer : OUTER TUBE : CU-DAR001 Dart Helicopters Services **Drawing Name** Job Number : 40779 **Estimate Number** : 13501 P.O. Number : PB6743001229 **Part Number** : 29/07/2008 : B6743001 P.19 This Issue S.O. No. : **Drawing Number** : NC Prsht Rev. Project Number : N/A First Issue : // Type : MACHINED PARTS : B1 **Drawing Revision Previous Run** Material : 05/08/2008 Due Date Qty: Written By Checked & Approved By Comment : Est Rev:A new issue DD verified by:ec **Additional Product** Job Number: **Machine Or Operation:** Seq. #: Description: 1.0 M6061T6T1750W06 6061T6 RDTUBE 1.750 X 0.65W Comment: Qty.: 5.3813 f(s)/Unit Total: 26.9063 f(s) 6061T6 RDTUBE 1.750 X 0.65W batch: 2.0 BAND SAW Comment: SMALL & MEDIUM FAB RESOURCE 1 1- cut to length and cut angle on one end of tube as per dwg 2- deburr MILLING CONV. CONVENTIONAL MILLING MACHINE 3.0 Comment: CONVENTIONAL MILLING MACHINE 1- drill holes and mill slot as per dwg PB67-43Q01 2- deburr QC5 INSPECT WORK TO CURRENT STEP 4.0 Comment: INSPECT WORK TO CURRENT STEP 5.0 PB6743001233 Outer Tube Partial End Cap

Page 1

Comment: Qty.:

1.0000 Each(s)/Unit

Outer Tube Partial End Cap

Total:

5.0000 Each(s)

	4979
DART AEROSPACE LTD	Work Order: 39752
Description: OUTER TUBE	Part Number: 1867-43001-229
Dwg: 369-43c01-229	Qty:
<u></u>	Page of

Step	Location	Procedure	Rv	Date	Qty
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Rev	Date	Change	Revised By	Anne	askad
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